

# IFCA'S 2025 NH<sub>3</sub> SAFETY SCHOOLS

## DESIGNED FOR RETAIL AND FARMER OWNED ANHYDROUS AMMONIA OPERATORS AND THEIR EMPLOYEES TO:

... train employees who handle and transport NH<sub>3</sub>  
— a review for experienced employees  
— yet basic enough for new employees

... provide managers an annual review of regulations and safe operations.

... meet government regulation training standards, and document employee training.

... avoid accidents and escalating insurance costs and minimize liability.

State of Illinois regulations (Illinois Admin Code Title 8, Chapter I, Part 215, Subpart A) requires that any person at a commercial or non-commercial site who makes or breaks a connection on anhydrous ammonia equipment pertaining to the load & unloading as defined in the rule, or who maintains or repairs anhydrous ammonia vessels or associated equipment shall be a certified competent attendant.

**THE 2025 NH<sub>3</sub> SAFETY SCHOOLS** are offered through the combined efforts of IFCA and the Illinois Department of Agriculture. IFCA and IDA prepare the content of the course and instructors cover topics and issues related to NH<sub>3</sub> safety.

Anhydrous ammonia is an extremely hazardous material. Experience in Illinois has shown that NH<sub>3</sub> can be handled and used safely. IFCA's annual NH<sub>3</sub> safety schools have contributed to this good safety record for over 40 years.

**\*Training is mandatory once every three years by State and Federal Law.**

[www.ifca.com](http://www.ifca.com)

**Registration: 8:30 a.m. - 9:00 a.m.**  
**Meeting: 9:00 a.m. - 12:00 p.m.**

September 08-Deer Grove	Deer Valley Banquets 3298 Hoover Rd.
September 09-Galesburg	Knox Agricenter 180 S. Soangetaha Rd.
September 10-Chatham	Prairie View Reception Center 8865 State Route 4
September 11-Mattoon	*Hilton Garden Inn 100 Coles Centre-Pkwy
September 15-Bloomington	Agricenter 14171 Carole Drive
October 14-Bloomington	Agricenter 14171 Carole Drive
* New Location in Red	

### Schedule

**Meeting: 9:00 a.m. - 12:00 p.m.**

8:30 a.m. — Registration/Continental Breakfast

9:00 a.m. — Anhydrous Ammonia Properties

- Product Hazards
- PPE & First Aid
- Safe Loading/Unloading
- Facilities & Equipment
- Transportation

10:15 a.m.— Break

10:30 a.m.— Illinois Department of Agriculture

- Overview of Year 2024
- Facility Compliance Issues
- Testing

12:00 —Adjourn

## 2025 Program Outline

*This program will include a review of the following basic information necessary for a person to understand the use, storage, handling, transportation & application of anhydrous ammonia:*

- Properties & Characteristics of Anhydrous Ammonia.
- Safety & PPE - Plant Security.
- Transfer and Handling Procedures.
- Federal & Illinois Regulations.
- Test & Review.

This training course will help you comply with Illinois Department of Agriculture, USEPA, OSHA/PSM, and Federal Rail Administration requirements as a “Certified Competent Attendant”.

The Illinois Department of Agriculture issues the certificates and will mail the certificates to all persons who successfully pass the exam. The exam will be administered following the training portion of the program.

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**REGISTRATION**  
**\$75 per person**

## A photograph showing three large, white, spherical storage tanks (spheres) at an industrial facility. The tanks are arranged in a row, receding into the background. In the foreground, there are several yellow safety bollards and a black plastic drum. The ground is dry and dusty. The sky is clear and blue. A wooden pole is visible on the left side of the frame.



**Save Time**  
**REGISTER ONLINE**

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ILLINOIS FERTILIZER &  
CHEMICAL ASSOCIATION  
&  
ILLINOIS  
DEPARTMENT OF AGRICULTURE**

Return Service Requested

Deer Creek	September 08
Galesburg	September 09
Chatham	September 10
Mattoon	September 11
Bloomington	September 15
Bloomington	October 14

September 08  
September 09  
September 10  
September 11  
September 15  
October 14



**Registration \$75**

**www.ifca.com**

**IFCA**  
10226 E 1400 North Rd.  
Bloomington, IL 61705  
**QUESTIONS**  
309-827-2774

## ONLINE

## PAYMENT OPTIONS

- Credit Card or
- Print web invoice & mail with check